ALTRAD

Belle GROUP

PROMIX

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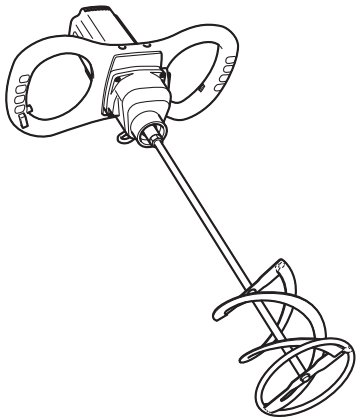

90

- Spare Parts Book
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- Onderdelen Boekje
- Reservedele Skrift
- Ersatzteilhandbuch
- Manuale dei ricambi
- Bruksanvisning
- Varaosaluettelo
- Lista Części Zamiennych
- Запасные части Книга
- Varuosade nimekiri
- Rezerves daļu saraksts
- Atsarginiu daliu sarašas
- Част Списък
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- Lista Pieselor de Schimb
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- Zoznam náhradných dielov

870/00000/2
03/10

EC DECLARATION OF CONFORMITY / DECLARATION CE DE CONFORMITE / DECLARACIÓN DE CONFORMIDAD CE / DECLARAÇÃO CE DE CONFORMIDADE / EG-VERKLARING VAN OVEREENSTEMMING / EF OVERENSSTEMMELSESERKLÆRING

GB We, **Belle Group Sheen UK, Sheen, Nr. Buxton, Derbyshire, SK17 0EU, GB,** hereby certify that if the product described within this certificate is bought from an authorised Belle Group dealer within the EEC, it conforms to the following EEC directives: 2006/42/CE (This directive replaces directive 98/37/EC), Electromagnetic Compatibility Directive 2004/108/CE (as amended by 89/336/EEC, 92/31/EEC & 93/68 EEC). The Waste Electrical and Electronic Equipment (WEEE) 2002/96/CE, the low voltage directive 2006/95/CE, BS EN ISO 12100-1:2003 Safety of machinery and associated harmonised standards, where applicable. Noise emissions conform to directive 2000/14/EC Annex VI, for machines under article 12 the notified body is **AV Technology Limited, AVTECH house, Birdhall Lane, Cheadle Heath, Stockport, Cheshire, SK3 0XU, GB.**
Noise Technical Files are held at the Belle Group Head Office address which is stated above.

F Nous soussignés, **Belle Group Sheen UK, Sheen, Nr Buxton, Derbyshire, SK17 0EU, GB**, certifions que si le produit décrit dans ce certificat est acheté chez un distributeur autorisé Belle Group au sein de la CEE, il est conforme aux normes CEE ci-après: 2006/42/CE (Cette norme remplace la norme 98/37/CE), Norme compatible pour l'électromagnisme 2004/108/CE (modifié par 89/336/EEC, 92/31/EEC & 93/68 EEC). Les déchets électriques, et d'équipement électronique 2002/96/CE, caractéristiques basse tension 2006/95/CE, BS EN ISO 12100-1:2003 Norme de sécurité des machines et des critères associés et configurés, si applicable. Les émissions de bruit sont conformes à la directive 2000/14/EC Annexe VI pour machines , article 12, l'objet mentionné est **AV Technology Limited, AVTECH House, Birhall Lane, Cheadle Heath, Stockport, Cheshire, SK3 0XU, GB.**
Les dossiers techniques sur les émissions sonores des machines sont détenus au siège social de BELLE GROUP à l'adresse ci-dessus.

E La Sociedad, **Belle Group Sheen UK, Sheen, Nr. Buxton, Derbyshire, SK 17 OEU, GB**, por el presente documento certifica que si el producto descrito en este certificado es comprado a un distribuidor autorizado de Belle Group en la CEE, este es conforme a las siguientes directivas: 2006/42/CE de la CEE (Esta directiva sustituye a la Directiva 98/37/CE), Directiva 2004/108/CE sobre Compatibilidad Electromagnética (según enmiendas 89/336/EEC, 92/31/EEC & 93/68 EEC). Los residuos eléctricos y electrónicos (RAEE) 2002/96/CE, Directiva sobre Bajo Voltaje 2006/95/CE, BS EN ISO 12100-1:2003 de Seguridad de Maquinaria y Niveles armonizados estándares asociados donde sean aplicables. Emisión de Ruídos conforme a la Directiva 2000/14/CE Anexo VI para máquinas bajo artículo 12 la mencionada unidad está **AV Technology Limited, AVTECH House, Birdhall Lane, Cheadle Heath, Stockport, Cheshire, SK3 OXU, GB.**
En La Sede Central de Belle Group existen Archivos Técnicos con contenido referente a Niveles de Ruido.

P O signatário, **Belle Group Sheen UK, Sheen, Nr Buxton, Derbyshire, SK 0EU, GB**, pelo presente, declara que se o produto descrito neste certificado foi adquirido a um distribuidor autorizado do Belle Group em qualquer país da UE, está em conformidade com o estabelecido nas seguintes directivas comunitárias: 2006/42/CE (Esta directiva substitui a Directiva 98/37/EC), Directiva de Compatibilidade Electromagnética 2004/108/CE (conforme corrigido pelas 89/336/EEC, 92/31/EEC & 93/68 EEC). O Eléctrico de Desperdício e Equipamento Electrónico (DEEE) 2002/96/CE, a directiva de baixa voltagem 2006/95/CE, BS EN ISO 12100-1:2003 Segurança da maquinaria e às normas harmonizadas afins se aplicáveis. As emissões de ruído respeitam e estão dentro das directivas para máquinas 2000/14/EC Anexo VI, artigo 12, sendo o organismo notificado **AV Technology Limited, AVTECH house, Birdhall Lane, Cheadle Heath, Stockport, Cheshire, SK3 0XU, GB.**
A informação técnica sobre níveis sonoros está disponível na Sede da Belle Group na morada acima mencionada.

NL Ondergetekende, **Belle Group Sheen UK, Sheen, Nr. Buxton, Derbyshire, SK17 OEU, GB,** verklaren hierbij dat als het product zoals beschreven in dit certificaat is gekocht van een erkende Belle Group dealer binnen de EEG, het voldoet aan de volgende EEG richtlijnen: 2006/42/CE (Deze richtlijn vervangt Richtlijn 98/37/EC), Electromagnetische Compatability Richtlijn 2004/108/CE (geamendeerd door 89/336/EEC, 92/31/EEC & 93/68 EEC). De afgedankte elektrische en elektronische apparatuur (AEEA) 2002/96/CE, de Laagspannings Richtlijn 2006/95/CE, BS EN ISO 12100-1:2003 Veiligheid van Machines en hieraan gekoppelde geharmoniseerde Standaarden, waar deze van toepassing is. Rumoer emissions passen voor richtlijn EC Zijgebouw VI , voor toestel onder stuk 12 naar de notified troep zit **AV Technology Limited, AVTECH house, Birdhall Lane, Cheadle Heath, Stockport, Cheshire, SK3 OXU, GB**
Worden de Technische Dossiers van het lawaai gehouden op het adres van het Hoofdkantoor van de Groep Belle dat hierboven ' wordt verklaard.

DK Vi, **Belle Group Sheen UK, Sheen, Nr. Buxton, Derbyshire, SK17 0EU, GB**, erklærer hermed, at hvis det i dette certifikat beskrevne produkt er købt hos en autoriseret Belle Group forhandler i EU, er det i overensstemmelse med følgende EØF-direktiver: 2006/42/CE (Dette direktiv erstatter direktiv 98/37/EF), 2004/108/EØF (som ændret ved 89/336/EEC, 92/31/EØF & 93/68 EØF), Affald af elektrisk og elektronisk udstyr (WEEE) 2002/96/CE, og tilknyttede, harmoniserede standarder, hvor relevant. Støjniveauet er i overensstemmelse med direktiv 2006/95/CE, BS EN ISO 12100-1:2003, bilag VI gældende for maskiner under paragraf 12. Det bemyndigede organ er **AV Technology Limited, AVTECH house, Birdhall Lane, Cheadle Heath, Stockport, Cheshire, SK3 0XU, Storbritanien**.
De tekniske støjspecifikationer forefindes på Belle Group´s hovedkontor, adressen er skrevet ovenfor.

PRODUCT TYPE	TYPE DE PRODUIT	TIPO DE PRODUCTO .....
MODEL	MODELE	MODELO.....
SERIAL No.....	N° DE SERIE	N° DE SERIE.....
DATE OF MANUFACTURE.	DATE DE FABRICATION.....	FECHA DE FABRICACIÓN ..
SOUND POWER LEVEL MEASURED / .....(GUARANTEED)	NIVEAU DE PUISSANCE SONORE MESUREE / .....(GARANTIE)	NIVEL DE POTENCIA ACÚSTICA MEDIDO / .....(GARANTIZADO)
WEIGHT.....	POIDS.....	PESO .....
TIPO DE PRODUCTO.....	PRODUCTTYPE.....	PRODUKTTYPE.....
MODELO	MODEL	MODEL.....
NO. DE SÉRIE.....	SERIENUMMER.....	SERIENR. .....
DATA DE FABRIC	FABRICAGEDATUM.....	FREMSTILLINGSDATO.....
NIVEL DE POTÊNCIA DE SOM MEDIDO / .....(GARANTIDO)	GEMETEN GELUIDSSTERKTENIVEAU / .....(GEGARANDEERD)	LYDEFFEKTNIVEAU MÅLT / .....(GARANTERET)
PESO.....	GEWICHT	VÆGT.....

Signed by:
Signature:
Medido por:
Assinado por:
Getekend door:
Uunderskrevetaf:

Ray Neilson

Managing Director - *On behalf of BELLE GROUP (SHEEN) UK.*
Le Directeur Général - *Pour le compte de la SOCIETE BELLE GROUP (SHEEN) UK.*
Director Gerente - *En nombre de BELLE GROUP (SHEEN) UK.*
Director-Geral - *Em nome de BELLE GROUP (SHEEN) UK.*
Algemeen Directeur - *Namens BELLE GROUP (SHEEN) UK.*
Administrerende direktør – *På vegne af BELLE GROUP (SHEEN) UK.*

Place of Declaration - Sheen, Nr. Buxton, Derbyshire, SK17 0EU, UK
Lieu de déclaration - Sheen, Nr. Buxton, Derbyshire, SK17 0EU, UK
Declaración hecha en - Sheen, Nr. Buxton, Derbyshire, SK17 0EU, UK
Lugar de Declaração - Sheen, Nr. Buxton, Derbyshire, SK17 0EU, UK
Plaats van de Verklaring - Sheen, Nr. Buxton, Derbyshire, SK17 0EU, UK
Sted i erklæring - Sheen, Nr. Buxton, Derbyshire, SK17 0EU, UK

Date of Declaration.....
Date de déclaration .....
Fecha de la declarachón .....
Data da Declaração .....
Datum van de verklaring .....
Dato for erklæringen.....

US How To Use This Manual

This manual has been written to help you operate and service the Promix safely.
This manual is intended for dealers and operators of the Promix.

Foreword

The '***Machine Description***' section helps you to familiarize yourself with the machine's layout and controls.
The '***Safety Instructions***' and '***Health and Safety***' sections explain how to use the machine to ensure your safety and the safety of the general public.
The '***Operating Instructions***' section explains how to use the machine in the correct way.
The '***Maintenance***' section is to help you with the general maintenance and servicing of your machine.
The '***Warranty***' Section details the nature of the warranty cover and the claims procedure.
The ***'Declaration of Conformity'*** section shows the standards that the machine has been built to.

Directives with regard to the notations.
Text in this manual to which special attention must be paid are shown in the following way:

CAUTION *The product can be at risk. The machine or yourself can be damaged or injured if procedures are not carried out in the correct way.*

WARNING *The life of the operator can be at risk.*

US WARNING

WARNING *Before you operate or carry out any maintenance on this machine **YOU MUST READ** and **STUDY** this manual.*

KNOW how to safely use the unit's controls and what you must do for safe maintenance. (NB Be sure that you know how to switch the machine off before you switch on, in case you get into difficulty.)
ALWAYS wear or use the proper safety items required for your personal protection. If you have **ANY QUESTIONS** about the safe use or maintenance of this unit, ASK YOUR SUPERVISOR OR CONTACT: **BELLE GROUP (UK):** +44 (0) 1298 84606

US Contents

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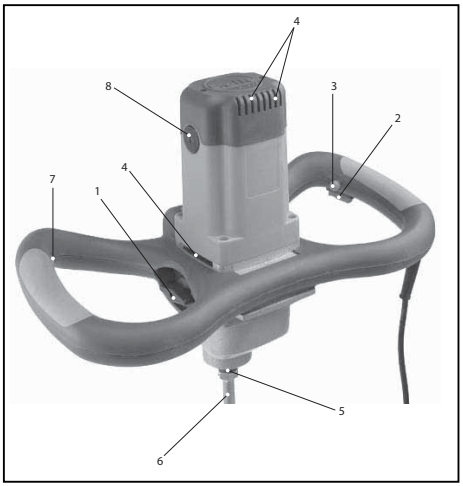
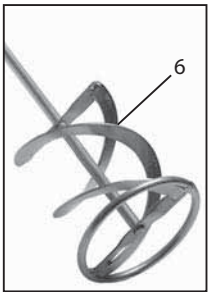
Belle Group reserves the right to change machine specification without prior notice or obligation.

Machine Description





1. Gear Change Switch
2. Trigger
3. Trigger Lock
4. Ventilation Slits
5. Shaft With M14 Female Thread
6. Mixing Paddle
7. Variable Speed Dial
8. Brush Holders

Technical Data

Model	**1200E**	**1600E**
Total Machine Weight **(lbs)**	15.4	17.2
Machine Weight - Excluding Paddle **(lbs)**	12	13.6
Machine Height **(in)**	34	34
Power **(W)**	1200	1600
Tool Size	M14 x 2	M14 x 2
Maxing Paddle Maximum Diameter **(in)**	4.7	6.3
Noisel Level **(dB(A)**	102	98
Mixture Volume **(Pts)**	238.8	479.7
Suitable Materials	Plaster Cement / Mortar Tile Adhesive Render	Plaster Cement / Mortar Tile Adhesive Render

Safety Instructions

For your own personal protection and for the safety of those around you, please read and ensure you fully understand the following safety information. It is the responsibility of the operator to ensure that he/she fully understands how to operate this equipment safely. If you are unsure about the safe and correct use of the Promix, consult your supervisor or The Belle Group.

WARNING Improper maintenance can be hazardous. Read and Understand this section before you perform any maintenance, service or repairs.

- Cordon off the work area and keep members of the public and unauthorized personnel at a safe distance.
- Personal Protective Equipment (PPE) must be worn by the operator when ever this equipment is being used (see Health & Safety section).
- Make sure you know how to safely switch this machine **OFF** before you switch it **ON** in case you get into difficulty.
- Always switch this machine **OFF** before transporting, moving it around the site or servicing it.
- Never remove or tamper with any guards fitted, they are there for your protection. Always check guards for condition and security, if any are damaged or missing, **DO NOT USE THE PROMIX** until the guard has been replaced or repaired.
- Do not operate the machine when you are ill, feeling tired, or when under the influence of alcohol or drugs.
- Ensure that the mixing container is placed on a flat and firm area.
- Do not place body parts or any other items into the mixing container during the mixing process.

US Health And Safety

Vibration.
Some vibration from the mixing operation is transmitted through the handle to the operator's hands.

PPE (Personal Protective Equipment).
Suitable PPE must be worn when using this equipment i.e. Safety Goggles, Gloves, Ear Defenders, and Steel Toe capped footwear. Wear clothing suitable for the work you are doing. Tie back long hair and remove any jewellery which may catch in the equipment's moving parts.

Electric Machines.
Electricity can kill! Always ensure that the machine is disconnected from the power supply before carrying out any maintenance/repairs. Never use the machine in wet conditions.

US Pre-start Checks

Pre start-up inspection.
The following Pre-start-up inspection must be performed before the start of each work session or after every four hours of use, whichever is first. Please refer to the service section for detailed guidance. If any fault is discovered, the Promix must not be used until the fault is rectified.

1. Thoroughly inspect the Promix for signs of damage. Check components are present and secure. Pay special attention to the Mixing Paddle, and ensure it is correctly attached to the handle.
2. Check electricity cables for signs of exposed wires. Fix any exposed areas before operating.

US Operating Instructions

WARNING Before you operate or carry out any maintenance on this machine **YOU MUST READ** and **STUDY** this manual.

Always operate the machine with both hands on the handle.

Press and hold the trigger (2) to commence the mixing process.

Once the trigger (2) is in the 'ON' position, push the trigger lock button (3). This will hold the trigger (2) in the 'ON' position without the use of your hand.

To stop the machine, push and release the trigger(2).

Machines with 2-speed gearboxes have 2 speeds available. The first gear is the slow speed, and the second gear is the fast speed. To change from one gear to the other, turn the gear change switch (1) through 180º. There is also a Variable Speed Dial (7) available which allows you to vary the speed of the machine when using either of the 2 gears.

Always reduce the speed when placing the mixing paddle into the mixing material, and also when removing it. Once the mixing paddle (6) is completely clear of the mixing material, increase the speed again to ensure that the motor is adequately cooled.

During the mixing process, slowly move the machine around the mixing container. This should be continued until all of the mixing material has been mixed.

Once the mixing process has been completed, clean the mixing paddle (6) to stop the build up of dirt and residue.

Note: The numbers shown in brackets refer to the pictures shown in the Machine Description section of the bookelt.

US Environment

Safe Disposal.
Instructions for the protection of the environment.
The machine contains valuable materials. Take the discarded apparatus and accessories to the relevant recycling facilities.

Storage

The machine should be stored in a dry area which is not exposed to extreme temperatures.

Maintenance

Note: Please ensure a qualified electrician carries out all maintenance procedures.

The Belle Group Promix is designed to give many years of trouble free operation. It is, however, important that the simple regular maintenance listed in this section is carried out. It is recommended that an approved Belle Group dealer carries out all major maintenance and repairs. Always use genuine Belle Group replacement parts, the use of spurious parts may void your warranty. Before any maintenance is carried out on the machine, ensure it is unplugged.

Routine Maintenance		Approx. 100 Hours	Approx. 200 Hours
Motor Brushes	Check	✓	
	Change When Necessary		
Gearbox Grease	Check / Replace		✓

The machine is fitted with self-deactivating carbon motor brushes. This means that the machine will automatically switch off once the brushes have been worn down to a certain level. See the instructions below on how to replace them

Replacing the Carbon Motor Brushes.

1. Using a flat-blade screwdriver, unscrew the two brush holders (8) which are located on either side of the motor casing.
2. Remove the worn out brushes, and replace with new brushes.
3. Re-tighten both brush holders (8) ensuring that the brushes are securely fitted.

Also keep the ventilation slits (4) clear of dirt and residue so that the machine can be cooled adequately.

Note: The numbers shown in brackets refer to the pictures shown in the Machine Description section of the bookelt.

Warranty

Your new Belle Group Promix is warranted to the original purchaser for a period of one-year (12 months) from the original date of purchase. The Belle Group warranty is against defects in design, materials and workmanship.

The following are not covered under the Belle Group warranty:

1. Damage caused by abuse, misuse, dropping or other similar damage caused by or as a result of failure to follow assembly, operation or user maintenance instructions.
2. Alterations, additions or repairs carried out by persons other than Belle Group or their recognised agents.
3. Transportation or shipment costs to and from Belle Group or their recognised agents, for repair or assessment against a warranty claim, on any machine.
4. Materials and/or labour costs to renew, repair or replace components due to fair wear and tear.

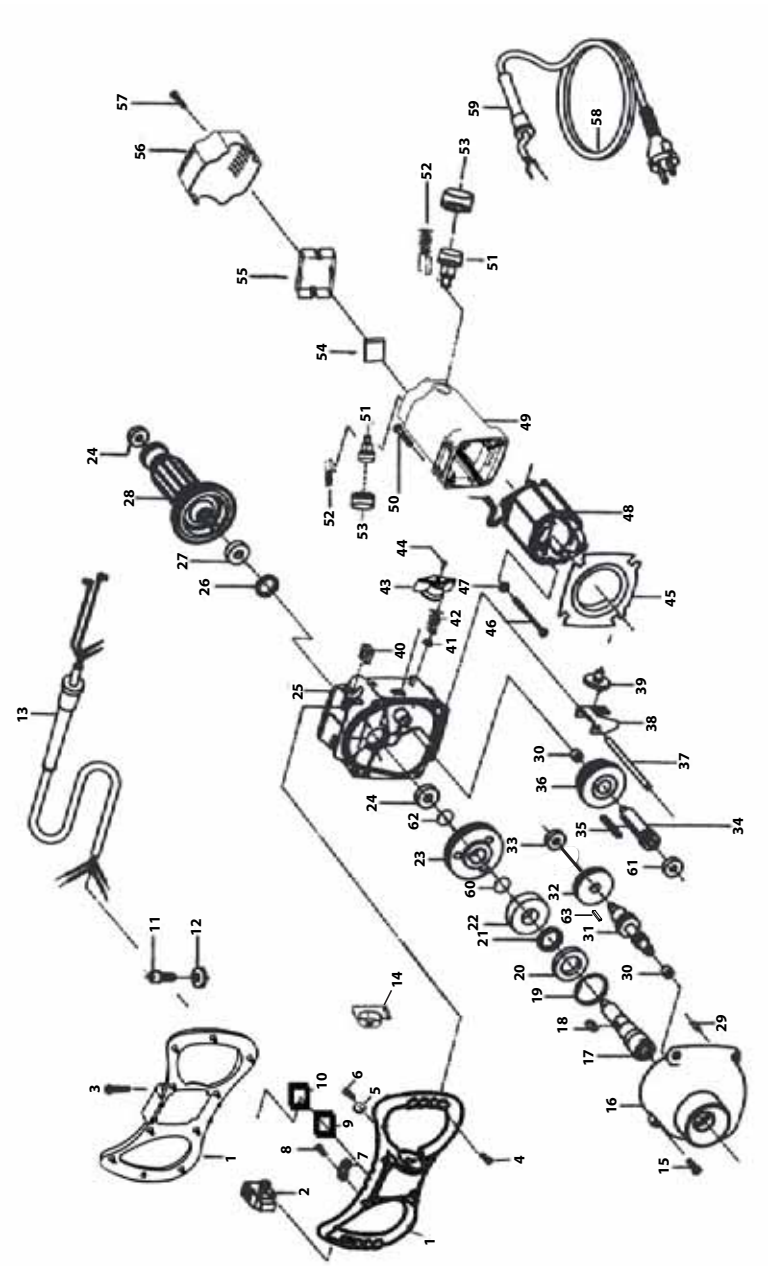
Belle Group and/or their recognised agents, directors, employees or insurers will not be held liable for consequential or other damages, losses or expenses in connection with or by reason of or the inability to use the machine for any purpose.

Warranty Claims
All warranty claims should firstly be directed to Belle Group, either by telephone, by Fax, by Email, or in writing.

For warranty claims:
Tel: +44 (0)1538 380000 Fax: +44 (0)1538 380038
Email : Warranty@belle-group.co.uk

Write to:
Belle Group Warranty Department,
Unit 5, Bode Business Park,
Ball Haye Green,
Leek,
Staffordshire ST13 6BW
England.

Promix 1200E & 1600E



Promix 1200E & 1600E

ITEM[1] NUMBER	PART[2] NUMBER	DESCRIPTION[3]	QTY[4]
1	949/99501	Handle (⇥I June '08)	1
1	949/99592	Handle (I⇥ June '08)	1
2	949/99502	Switch (⇥I June '08)	1
2	949/99593	Switch (I⇥ June '08)	1
3	7/3009	Screw ST3.5X16	10
4	7/4006	Screw ST4X20	10
5	4/5003	Spring washer	10
6	7/5011	Screw M5X10	1
7	949/99505	Clamp	2
8	7/3009	Screw ST3.5X16	1
9	949/99506	Capacitor	1
10	949/99507	Inductance	4
11	7/8058	Screw M8X16	4
12	4/8006	Flat washer	1
13	949/99508	Electrical wire	1
14	949/99509	Circuitry Board / Speed Regulator	1
15	7/5022	Screw M5X16	4
16	949/99510	Bearing cover	1
17	949/99511	Spindle	1
18	949/99512	Hemicycle key 4 x 5 x 12	1
19	949/99513	Safety ring	1
20	949/99514	Dust cover	1
21	949/99515	Felted wool	1
22	949/99516	Bearing 6204DDU	1
23	949/99517	Spindle gear	1
24	949/99518	Bearing 6000ZZ	2
25	949/99519	Gearbox	1
26	949/99520	Seal Ring	1
27	949/99521	Bearing 6001ZZ	1
28	949/99577	Aemature Ass'y (1200E - 110v)	1
28	949/99557	Aemature Ass'y (1200E - 230v)	1
28	949/99576	Aemature Ass'y (1600E - 110v)	1
28	949/99522	Aemature Ass'y (1600E - 230v)	1
29	949/99523	Pin	1
30	949/99524	Needle bearing	2
31	949/99525	Countershaft	1
32	949/99526	Motor Gear	1
33	949/99562	Bearing 698ZZ	1
34	949/99528	Pinion	1
35	949/99529	Parallel key	1
36	949/99530	Double Gear	1
37	949/99531	Pivot	1
38	949/99532	Selector Fork	1
39	949/99533	Pivot	1
40	8/8001	Nut M8	2
41	949/99534	Bail/4	1
42	949/99535	Spring	1
43	949/99536	Lever	1
44	7/3010	Screw ST3X16	1
45	949/99537	Airguide Shim	1
46	7/5022	Screw ST5X65	2
47	4/5003	Spring washer	2
48	949/99579	Stator (1200E - 110v)	1
48	949/99567	Stator (1200E - 230v)	1
48	949/99578	Stator (1600E - 110v)	1
48	949/99538	Stator (1600E - 230v)	1
49	949/99568	Motor Box (1200E)	1
49	949/99539	Motor Box (1600E)	1
50	7/5009	Screw M5X25	4
51	949/99569	Brush Holder (1200E)	1
51	949/99540	Brush Holder (1600E)	1
52	949/99589	Carbon Brush (1200E - 110v)	1
52	949/99570	Carbon Brush (1200E - 230v)	1
52	949/99588	Carbon Brush (1600E - 110v)	1
52	949/99541	Carbon Brush (1600E - 230v)	1
53	949/99571	Brush Cap (1200E)	1
53	949/99542	Brush Cap (1600E)	1
54	949/99590	Controller (1200E - 110v)	1
54	949/99572	Controller (1200E - 230v)	1
54	949/99591	Controller (1600E - 110v)	1
54	949/99543	Controller (1600E - 230v)	1
55	949/99544	Protective Guard	1
56	949/99574	Rear Cover (1200E)	1
56	949/99545	Rear cover (1600E)	1
57	7/3009	Screw ST3.5X16	2
58	949/99575	Cord (UK - 110v)	1
58	949/99546	Cord (UK - 230v)	1
58	949/99581	Cord (EU - 2300v)	1
59	949/99547	Sleeve	1
60	949/99582	Safety Ring	1
61	949/99527	Bearing 608ZZ	1
62	949/99583	Safety Ring	1
63	949/99558	Hemicycle key 2.5 x 3.2 x 10	1

(1) **Item Number** / numéro sur le schéma / número de la ilustración / número da ilustração / afbeeldingsnummer / tegningsnummeret / Teil-Nummer / numero dell'illustrazione
(2) **Part Number** / Numéro de référence de la pièce / número de pieza / número da parte / stuknummer / Styknummer / Nummer auf der Abbildung / numero di parte
(3) **Description** / Désignation / Descripción / Descrição / Omschrijving / Beskrivelse / Bezeichnung / Descrizione
(4) **Quantity** / Quantité / Cantidad / Quantidade / Hoeveelheid / Mengen / Mængde / Quantità

No.1 for Light Construction Equipment

Belle Group Head Office
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Derbyshire.
SK17 OEU
GB.
Tel: +44 (0)1298 84606
Fax: +44 (0)1298 84722
email: sales@belle-group.co.uk

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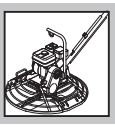
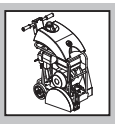
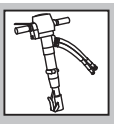

COMPACTING... **MIXING...** **CONCRETING...** **CUTTING...** **BREAKING...** **MOVING**